

**ATTENTION:** Always refer to the most current technical information available at [www.lonseal.com](http://www.lonseal.com), and review completely prior to starting the job. Lonseal reserves the right to change its products' design and material, or to improve products or processes at any time without notice. Installation procedures and use of Lonseal products must be in strict accordance with Lonseal's technical documentation for warranty terms to be valid.

**DESCRIPTION:** An aggressive seam tape with dry adhesive film.

**USE:** For application at straight seams to be chemically welded, or heat welded less than 24 hours after flooring installation.

**ADVANTAGES:**

- ▶ Creates a clean zone at the seam, preventing contamination within the seam
- ▶ Allows for heat welding less than 24 hours after flooring installation

**APPLICATION:**

1. Determine seam locations and mark them using a pencil or light colored chalk line only. Ensure any residual chalk dust is cleaned up prior to application to prevent poor adhesive bond.
2. Beginning at one end of the seam location, begin applying the DFT using a hand roller to ensure a good bond to the substrate.
3. Apply adhesive as required, spreading the adhesive over the liner.
4. After allowing for adequate open time of the adhesive, remove the liner and lay the flooring into the adhesive. Roll in both directions with a minimum 100 lb. (45.4 kg), three-section roller, making sure to roll away from the seams.
5. Finish by using a hand roller over the seams.

**CLEAN UP:** Dispose of the liner and any scrap material in an environmentally safe manner.

**LIMITATIONS:** For interior use only. Not for use with flooring installations over fiberglass or metal, or with epoxy or contact adhesives. Not for use with Loncourt, Lonmat, or any foam-backed flooring.

**PHYSICAL PROPERTIES:**

- ▶ **Color:** Clear
- ▶ **Adhesive:** Acrylic
- ▶ **Liner:** Kraft paper
- ▶ **Thickness:** 0.0035 in. (0.089 mm) without liner
- ▶ **Adhesion – Steel:** 45 oz./in. (12.5 N/25 mm)
- ▶ **Shelf Life:** 1 year when stored in a cool, dry place below 76 °F (24.4 °C)
- ▶ **Storage Conditions:** 65 °F – 85 °F (18.3 °C – 29.4 °C); keep dry and out of direct sunlight in a well-ventilated area.
- ▶ **Application Conditions:** 65 °F – 85 °F (18.3 °C – 29.4 °C)
- ▶ **Available Size(s):** 2 in. x 20 yds.
- ▶ **Concrete Requirements:** 5 lbs. (2.3 kg)/1,000 ft<sup>2</sup> (92.9 m<sup>2</sup>)/24 h max. MVER (ASTM F1869); 75% RH max. (ASTM F2170); 9 pH max. (ASTM F710)
- ▶ **Coverage:** 60 linear feet per roll