

ATTENTION: Always refer to the **Technical Manual for Interior Flooring Products** and corresponding **Technical Data Sheets** for complete installation information prior to starting the job. Lonseal reserves the right to change our products' design, material, and/or to improve products or processes at any time without notice. Installation procedures and use of Lonseal adhesives must be in strict accordance with Lonseal's technical documents for warranty terms to be valid. **Please review the website for the most current technical information.**

RELATED TECHNICAL DATA SHEETS:

- ▶ #400 Contact Adhesive
- ▶ Premium Bond #755 Sheet Vinyl Adhesive

APPLICATION:

1. Ensure the substrate is prepared per the **Technical Manual for Interior Flooring Products**, and that all materials have been properly acclimated.
2. Use of the #400 is recommended for most stair installations. However, the #755 can be used as an alternate adhesive. When the #755 is used, it is treated like a contact adhesive.
3. Each step is to be installed individually, so plan the layout accordingly, being sure to match any patterns evenly over the length of the stairway.
4. Pieces should cover the entire tread and riser above. Some products may require the material to have its backing grooved at the bend/angle to facilitate bringing it up the riser. When using this method, never groove deeper than 1/2 the thickness of the flooring. Following this method, the exposed edges will be at the front of the treads, which should then be protected with nosing. The nosing used should be non-rubber and compatible with vinyl flooring (e.g. vinyl or aluminum).
5. Apply the adhesive to the back of the flooring, the tread, and the riser above using a 3/8" nap roller or paint brush.
6. After allowing for adequate open time, place the flooring onto the tread, and then bring it up the riser, rolling it into the adhesive with a J-roller or three-section laminate roller. For the #755, the adhesive should be allowed to flash until it is almost clear.
7. Install the stair nosing per the manufacturer's recommendations. Any exposed edges at the sides of the stairs should also be protected with a trim piece that is compatible with vinyl.
8. Allow no foot traffic for a period of 24 hours after installation.
9. Perform initial maintenance 48 hours after installation.
10. After 72 hours, the adhesives will be fully cured, and traffic on the stairs may resume.

NOTES:

- ▶ For floating stairs, follow the instructions above, but only use the #400, and wrap the entire step. Note that some of the thicker or more heavily embossed products cannot be used on floating stairs, as wrapping them in this manner would be too difficult.
- ▶ A cove stick/strip at the transition from the tread to the riser should be used if a natural curve is not present already (e.g. tooled concrete). This will provide proper support and a better bonding surface at the transition and help prevent potential problems such as de-bonding, cracking, or puncturing.