

ATTENTION: Always refer to the **Technical Manual for Interior Flooring Products** for complete installation information prior to using this product. Lonseal reserves the right to change our products' design, material, or to improve products or processes at any time without notice. Installation procedures and use of Lonseal adhesives must be in strict accordance with Lonseal's technical documents for warranty terms to be valid. **Please review the website for the most current technical information.**

DESCRIPTION: A vinyl trim used with marine flooring installations.

USE: For providing an aesthetically pleasing transition at hatch covers and stair nosings.

ADVANTAGES:

- ▶ Color coordinated to match with the Marine Collection flooring
- ▶ Available in "L" and "T" profiles
- ▶ By applying heat, the "L" trim can be easily molded to fit around curves

APPLICATION:

1. Completely install all flooring.
2. Cut the trim to the desired lengths using sharp, heavy duty clippers, tin snips, or a fine saw blade. Sand down any burring or rough edges.
3. For sharp or 90° angles where two pieces meet, miter cut the trim to ensure a tight fit. For curved locations, please see below.
4. Install trim with #4 stainless steel screws using the pre-drilled holes (spaced 5 in. on center).

APPLICATION (CURVES – "L" TRIM ONLY):

1. Preheat a heat gun without a nozzle to 300 °F – 350 °F (148.9 °C – 176.7 °C). The amount of heat should be enough to soften the trim without melting or scorching it. Please see the notes below regarding heat guns.
2. For easier application, install the trim on any straight areas leading up to the curve. If this is not possible, the trim can still be shaped to the desired curve using a template.
3. Using caution, apply heat to the location to be shaped and slowly begin bending the material around the curve, down to a minimum radius of 1.85 in. (4.7 cm). Use proper hand protection to avoid injury, as the area being heated can become extremely hot. Tighter radii may be achieved, but this could result in distortion on the top of the trim. If this occurs, try applying additional heat to the area and smooth with a silicone roller.
4. Continue attaching any remaining straight portions after the radius. If any screw holes exist on the curve, wait until the trim has cooled before attaching.

NOTES:

- ▶ The heat gun used should have some form of temperature control. A heat gun specifically designed for heat welding sheet vinyl flooring is ideal. However, standard heat guns may be used if they have different temperature settings. To determine if the heat gun is suitable, test it using a scrap piece of trim following the instructions above.
- ▶ If the trim is getting too soft or developing a shine during heating, reduce the temperature or move the heat gun further away from the material. Also, consider waving the heat gun back and forth over the area instead of concentrating the heat in one location.
- ▶ The trim can be straightened out again with minimal to no deformity if a curve or bend needs to be undone. Apply heat to the bent area and use a straight edge (e.g. plywood) to assist with straightening.
- ▶ The intended installation is with the long side vertical. For the "L" trim, installations can be done with the long side horizontal, but curving the trim will not be possible.

CLEAN UP: Dispose of any scraps in an environmentally safe manner.

LIMITATIONS: Avoid prolonged exposure to direct sunlight.

PHYSICAL PROPERTIES:

- ▶ Color: Varies
- ▶ Shelf Life: Three years, when stored properly
- ▶ Storage Conditions: 65 °F – 85 °F (18.3 °C – 29.4 °C); keep dry and out of direct sunlight.
- ▶ Application Conditions: 65 °F – 85 °F (18.3 °C – 29.4 °C)
- ▶ Size: 6 ft. length

