

**ATTENTION:** Always refer to the **Technical Manual for Interior Flooring Products** for complete installation information prior to using this product. Lonseal reserves the right to change our products' design, material, and/or to improve products or processes at any time without notice. Installation procedures and use of Lonseal adhesives must be in strict accordance with Lonseal's technical documents for warranty terms to be valid. ***Please review the website for the most current technical information.***

**DESCRIPTION:** An aggressive seam tape with dry adhesive film that provides a clean zone at the seam.

**USE:** For application at straight seams to be chemically welded, or heat welded less than 24 hours after installation.

**ADVANTAGES:**

- ▶ Protects the seam from contamination.
- ▶ Allows for heat welding less than 24 hours after installation.

**APPLICATION:**

1. Determine seam locations, and mark them using a pencil or light colored chalk line only. Ensure any residual chalk dust is cleaned up prior to application to prevent poor adhesive bond.
2. Beginning at one end of the seam location, begin applying the DFT using a hand roller to ensure a good bond to the substrate.
3. Apply adhesive as required, spreading the adhesive over the Kraft liner.
4. After allowing for adequate open time of the adhesive, remove the Kraft liner and lay the flooring into the adhesive. Roll in both directions with a minimum 75 lb., three-section roller, making sure to roll away from the seams.
5. Finish by using a hand roller over the seams.

**CLEAN UP:** Dispose of the liner, and any scraps, in an environmentally safe manner.

**LIMITATIONS:** For interior installations only. Not for use over fiberglass or metal substrates, with Lonseal Sport Flooring, or with Lonmat products. Only for use with Lonseal Premium Bond #755 Sheet Vinyl Adhesive.

**PHYSICAL PROPERTIES:**

- ▶ **Color:** Clear tape
- ▶ **Adhesive:** Acrylic
- ▶ **Backing:** Kraft paper
- ▶ **Thickness:** 0.0035" (0.089 mm) without backing
- ▶ **Adhesion - Steel:** 45 oz./in. (12.5 N/25 mm)
- ▶ **Shelf Life:** One year, when stored in a cool, dry place below 76 °F (24.4 °C)
- ▶ **Storage Conditions:** 65 °F – 76 °F (18.3 °C – 29.4 °C); keep dry and out of direct sunlight. Rolls should be stored on end.
- ▶ **Application Conditions:** 65 °F – 85 °F (18.3 °C – 29.4 °C)
- ▶ **Available Size:** 2" x 20 yds.
- ▶ **Concrete Requirements:** 5 lbs./1,000 ft<sup>2</sup>/24 h max. MVER; 75% max. RH; 9 pH max.
- ▶ **Coverage:** 60 linear feet per roll