

**ATTENTION:** Always refer to the **Technical Manual for Interior Flooring Products** and corresponding **Technical Data Sheets** for complete installation information prior to starting the job. Lonseal reserves the right to change our products' design, material, and/or to improve products or processes at any time without notice. Installation procedures and use of Lonseal adhesives must be in strict accordance with Lonseal's technical documents for warranty terms to be valid. **Please review the website for the most current technical information.**

**RELATED TECHNICAL DATA SHEETS:**

- ▶ #400 Contact Adhesive
- ▶ Premium Bond #755 Sheet Vinyl Adhesive
- ▶ Welding Thread

**ADDITIONAL MATERIAL REQUIRED:**

- ▶ Cove Stick/Strip\*
- ▶ Cove Cap\*

\*Lonseal does not stock these products. Use only non-rubber products.

**APPLICATION:**

1. Ensure the substrate is prepared per the **Technical Manual for Interior Flooring Products**, and that all materials have been properly acclimated. For a drywall substrate, ensure that the surface is smooth and clean.
2. Prior to placing the flooring, install cove sticks/strips and caps at all locations where flash coving is to be located, per those manufacturers' recommendations.
3. Limit the cove caps to a maximum of 6" above the substrate, as flash coving should be between 4" – 6" (10.2 cm – 15.2 cm) in height.
4. Install the flooring as required, leaving adequate material for coving.
5. Trim the material to the correct height, checking for fit into the installed cove caps.
6. Use of the #400 is recommended for most installations. However, the #755 can be used as an alternate adhesive. When the #755 is used, it is treated like a contact adhesive.
7. Apply the adhesive to both the back of the flooring and the substrate using a 3/8" nap roller or paint brush.
8. After allowing for adequate open time, roll the material into place using a hand roller, fitting the material into the cove cap. For the #755, the adhesive should be allowed to flash until it is almost clear.
9. Allow no foot traffic for a period of 24 hours after installation.
10. Heat weld all seams 24 hours after installation. Chemical welding is not an option, nor is heat welding any seam prior to that time.
11. Perform initial maintenance 48 hours after installation.
12. After 72 hours, the adhesive will be fully cured.

**NOTES:**

- ▶ Consider using a latex primer on all vertical surfaces prior to applying the adhesive. The primer will increase long term bond strength.
- ▶ Different options exist in the industry for installing flash coving at inside and outside corners. Lonseal does not recommend one over another. The decision on which method to use should be determined by the designer or installer, and based on suitability, ease of installation, and aesthetics.